## UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF SAFETY AND ENVIRONMENTAL ENFORCEMENT GULF OF MEXICO REGION

## **ACCIDENT INVESTIGATION REPORT**

## For Public Release

L.	OCCURRED DATE: 16-JUL-2017 TIME: 1630 HOURS	STRUCTURAL DAMAGE CRANE OTHER LIFTING DEVICE
2.	OPERATOR: Renaissance Offshore, LLC REPRESENTATIVE: TELEPHONE: CONTRACTOR: REPRESENTATIVE: TELEPHONE:	DAMAGED/DISABLED SAFETY SYS.  X INCIDENT >\$25K \$45,000  H2S/15MIN./20PPM  REQUIRED MUSTER  SHUTDOWN FROM GAS RELEASE  OTHER
3.	OPERATOR/CONTRACTOR REPRESENTATIVE/SUPERVISOR ON SITE AT TIME OF INCIDENT:	6. OPERATION:
	LEASE: G12355  AREA: SS LATITUDE: BLOCK: 198 LONGITUDE:  PLATFORM: J-PRD	PRODUCTION DRILLING WORKOVER COMPLETION HELICOPTER MOTOR VESSEL PIPELINE SEGMENT NO.
5.	RIG NAME:  ACTIVITY: EXPLORATION(POE)  X DEVELOPMENT/PRODUCTION	OTHER  8. CAUSE:
7.	TYPE:  (DOCD/POD)  TYPE:  HISTORIC INJURY  X REQUIRED EVACUATION 1  LTA (1-3 days)  LTA (>3 days  RW/JT (1-3 days)  RW/JT (>3 days)	EQUIPMENT FAILURE HUMAN ERROR EXTERNAL DAMAGE SLIP/TRIP/FALL WEATHER RELATED LEAK UPSET H2O TREATING OVERBOARD DRILLING FLUID OTHER
	Other Injury  FATALITY POLLUTION	9. WATER DEPTH: 100 FT.
	FIRE  X EXPLOSION  LWC HISTORIC BLOWOUT  UNDERGROUND	10. DISTANCE FROM SHORE: 44 MI.  11. WIND DIRECTION: SPEED: M.P.H.
	SURFACE DEVERTER SURFACE EQUIPMENT FAILURE OR PROCEDURES	12. CURRENT DIRECTION: SPEED: M.P.H.
	COLLISION HISTORIC >\$25K <=\$25K	13. SEA STATE: FT.
		14. PICTURES TAKEN:
		15. STATEMENT TAKEN:

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On July 16,2017, an incident occurred on the Ship Shoal 198-J platform (OCS-G12355). Renaissance Offshore, LLC (Renaissance) is the Designated Operator of Record. The platform is located 44 miles from shore, with a water depth of 100 feet. The facility was installed in 1985 and has 13 well slots--8 drilled and 2 active.

The compressor was shut down on July 12,2017, for maintenance which included the installation of new packing glands and piston assemblies on the 2nd and 3rd stage cylinders. The work was completed on July 15. During this time period, the internal components of the engine were open to the atmosphere.

At approximately 4:30 pm on July 16 during normal start-up operations, the Waukesha Reciprocating Compressor ran for approximately five minutes without being loaded. Then the engine shut down due to low fuel gas supply. Once the fuel gas problem was corrected, the compressor was restarted without being purged or loaded. The engine ran in idle for approximately ten minutes with the blowdown valve (BDV) in the open position. At that time, an explosion occurred, causing damage to the 3rd stage cooler and associated piping. Renaissance states that, "[t]he internal detonation was caused by the ignition of a [lower explosive limit] LEL mixture (air and natural gas) within the process piping and components. This internal detonation [resulted in an explosion] upon ignition[,] causing the damage. The unit was not loaded or compressing gas at the time of the incident, and air from the bleed points [was] not properly purged[,] which allowed a continuous source of air into the process and components." As such, the probable cause of this incident is the failure to purge. Furthermore, purging was not even recognized as a key step in the job safety analysis (JSA). At the time of the incident, Renaissance had no general purging procedure in place.

There were no injuries, fires, or spills observed at the time of the incident; however, the compressor mechanic (who was at the compressor panel at the time of the incident) complained of mirgraines and dizziness five days later. Renaissance elected to send the Injured Person (IP) to Thibodeaux Regional Medical Center, where IP underwent a CAT scan and was subsequently released.

## 18. LIST THE PROBABLE CAUSE(S) OF ACCIDENT:

The probable causes identified by investigation of this incident include:

- 1. Failure to purge
- 2. Inadequate JSA
- 19. LIST THE CONTRIBUTING CAUSE(S) OF ACCIDENT:

A Renaissance internal investigation revealed that, "[s]ome of the contributing factors are employee competency testing, insufficient hazard analysis, complacency and lack of detail[ed] understanding of proper purging techniques."

20. LIST THE ADDITIONAL INFORMATION:

To prevent recurrence, Renaissance proposes to retrain all personnel on recognition of hazard analysis and proper system purging requirements following any repairs that expose combustible equipment to atmospheric conditions.

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21. PROPERTY DAMAGED:

NATURE OF DAMAGE:

\*3rd stage cooler coils

\*3rd stage piping

\*Damaged 3rd cooler coils For Public Release

\*Burst 3rd stage piping

ESTIMATED AMOUNT (TOTAL): \$45,000

22. RECOMMENDATIONS TO PREVENT RECURRANCE NARRATIVE:

The Houma Distict has no recommendation for the Regional Office.

- 23. POSSIBLE OCS VIOLATIONS RELATED TO ACCIDENT: NO
- 24. SPECIFY VIOLATIONS DIRECTLY OR INDIRECTLY CONTRIBUTING. NARRATIVE:

None

25. DATE OF ONSITE INVESTIGATION:

09-SEP-2017

26. ONSITE TEAM MEMBERS:

/ / Keith Barrios /

28. ACCIDENT INVESTIGATION PANEL FORMED: NO

OCS REPORT:

29. DISTRICT SUPERVISOR:

Bryan Domangue

APPROVED

DATE: 11-OCT-2017

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