UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF SAFETY AND ENVIRONMENTAL ENFORCEMENT GULF OF MEXICO REGION

ACCIDENT INVESTIGATION REPORT

		For Public Release
1.	OCCURRED S	TRUCTURAL DAMAGE
	DATE: 16-SEP-2019 TIME: 1700 HOURS XC	RANE
2.	OPERATOR: Murphy Exploration & Production (THER LIFTING
	REPRESENTATIVE:	NCIDENT >\$25K
	TELEPHONE:	2S/15MIN./20PPM
	CONTRACTOR: Nabors Offshore Corporation	EQUIRED MUSTER
	REPRESENTATIVE:	HUTDOWN FROM GAS RELEASE
	TELEPHONE:	INER
2		
3.	OPERATOR/CONTRACTOR REPRESENTATIVE/SUPERVISOR	8. OPERATION:
	ON SITE AT TIME OF INCIDENT.	X PRODUCTION
4.	LEASE: G21790	DRILLING
	AREA: GC LATITUDE:	
	BLOCK: 338 LONGITUDE:	HELICOPTER
_		MOTOR VESSEL
5.	PLATFORM: A-Front Runner	PIPELINE SEGMENT NO.
	RIG NAME.	OTHER
6.	ACTIVITY: EXPLORATION(POE)	
	X DEVELOPMENT/PRODUCTION	9. CAUSE:
7.	(DOCD/POD) TYPE:	
	INJURIES:	EQUIPMENT FAILURE
	HISTORIC INJURY	HUMAN ERROR
	OPERATOR CONTRACTO	R SLIP/TRIP/FALL
	REQUIRED EVACUATION	WEATHER RELATED
	$\Box LTA (1-3 days)$	LEAK
	$\square RW/JT (1-3 days)$	OVERBOARD DRILLING FLUID
	RW/JT (>3 days)	OTHER
	FATALITY	10 שאייביס הביסיינו י 3330 ביי
	X Other Injury 2	11 DICTANCE EDOM CHORE: 110 MI
	POLLUTION	II. DISTANCE FROM SHORE: IIO MI.
	FIRE	12. WIND DIRECTION:
	EXPLOSION	SPEED: M.P.H.
	LWC 🗌 HISTORIC BLOWOUT	13. CURRENT DIRECTION:
	UNDERGROUND	SPEED: M.P.H.
	SURFACE	
		14. SEA STATE. FT.
	U SURFACE EQUIPMENT FAILURE OR PROCEDURES	15. PICTURES TAKEN:
	COLLISION HISTORIC >\$25K 	16. STATEMENT TAKEN:

EV2010R

At approximately 1700 hours on September 16, 2019, a crane incident occurred at Green Canyon Block 338 Platform A, Lease Number OCS-G21790. The Operator on record is Murphy Exploration & Production Company - USA.

The drilling contract crew experienced a sheave failure during a critical lift when moving Mud Tank #1 module from the vessel using the port side crane main hoist. The module, weighing approximately 92.5k pounds, (approximately 96 percent of the cranes capacity) was being lifted from the boat into position on the facility for mounting on top of the north mud pump module. On the third attempt to align the guides of the load to set it in place, the main line tip Nylatron idler sheave shattered resulting in several dropped objects. Two IPs attending the tag lines were struck by pieces of the sheave. One IP was struck on the right forearm and the right boot tip. The other IP was struck on the left middle and ring fingers. Both IP's received first aid treatment and released back to full duty status.

BSEE Inspectors arrived on location to investigate after being notified of the crane incident and IP's (injured persons) on September 17th, 2019. Inspectors interviewed the IP's, Crane Operator, witnesses, gathered statements and took pictures of the crane and worksite. Upon arrival, the Nautilus Model 1100L-140 Marine Crane boom was in the boom rest and out-of-service due to the incident. The fragmented pieces of the sheave that were found were reassembled on the main deck near the quarters. The outside of the sheave was grey from weathering and score marks were found inside the bore of the sheave indicating the hub slid off the bearing hub prior to or during failure. The sheave bearing was still installed on the bearing shaft and the retainer ring was disconnected from the bearing, resting on the bearing spacer. The loads seen by the sheave when realigning the mud tank are unknown due to the friction involved with no load indicator recording on the crane.

The lessee could not provide documentation indicating the roller bearing had been replaced over a span of 17 years. According to the manufacturer, the roller bearing had a usable life depending on the weight of the resulting load and RPM.

The roller bearing had exterior corrosion and main lubrication seals were not present aiding in the accumulation of grease making visual inspection of the bearing difficult. The outer race had surface corrosion where water was able to reside from the accumulation of grease.

The work site was visited and the IP's showed inspectors their locations on the deck when the incident occurred. Marks were found on the deck where the larger pieces of the sheave possibly landed. The weight of the load was found listed on the side of the mud tank #1 as 89,896 lbs. The rigging was found in good condition and certification tags confirmed rated weights were adequate for the lift.

18. LIST THE PROBABLE CAUSE(S) OF ACCIDENT:

Corrosion of the outer bearing race and mild side loading during the heavy lift caused the sheave assembly failure.

19. LIST THE CONTRIBUTING CAUSE(S) OF ACCIDENT:

n/a

20. LIST THE ADDITIONAL INFORMATION:

The manufacturer of the sheave does not recommend replacing due to age but degradation test was conducted by the 3rd party crane investigation team and could not make a clear determination if it was a causal factor due to unseen damage to tested area.

MMS - FORM 2010

For Public Release

21. PROPERTY DAMAGED:

NATURE OF DAMAGE:

Broken

Crane Sheave

ESTIMATED AMOUNT (TOTAL):

22. RECOMMENDATIONS TO PREVENT RECURRANCE NARRATIVE:

The Houma District has no recommendations for the Office of Incident Investigations.

23. POSSIBLE OCS VIOLATIONS RELATED TO ACCIDENT: NO

- 24. SPECIFY VIOLATIONS DIRECTLY OR INDIRECTLY CONTRIBUTING. NARRATIVE:
- 25. DATE OF ONSITE INVESTIGATION: 28. ACCIDENT CLASSIFICATION:

17-SEP-2019

- 26. INVESTIGATION TEAM MEMBERS: Andrew Gros /
- 29. ACCIDENT INVESTIGATION PANEL FORMED: NO

27. OPERATOR REPORT ON FILE:

30. DISTRICT SUPERVISOR: Amy

Pellegrin

OCS REPORT:

APPROVED 28-OCT-2020 DATE: