# UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF SAFETY AND ENVIRONMENTAL ENFORCEMENT GULF OF MEXICO REGION

## **ACCIDENT INVESTIGATION REPORT**

1.	OCCURRED	_	
	DATE:	STRUCTURAL DAMAGE	
	<b>22-JUL-2016</b> TIME: <b>1725</b> HOURS	CRANE	
_		OTHER LIFTING DEVICE	
2.	OPERATOR: Anadarko Petroleum Corporation	DAMAGED/DISABLED SAFETY SYS.	
	REPRESENTATIVE:	X INCIDENT >\$25K <\$100,000	
	TELEPHONE:	H2S/15MIN./20PPM	
	CONTRACTOR:	REQUIRED MUSTER	
	REPRESENTATIVE: TELEPHONE:	SHUTDOWN FROM GAS RELEASE	
	IELEPHONE.	X OTHER Gas release	
3.	OPERATOR/CONTRACTOR REPRESENTATIVE/SUPERVISOR ON SITE AT TIME OF INCIDENT:	6. OPERATION:	
		x PRODUCTION	
1	LEASE: <b>G18402</b>	DRILLING	
Ι.	AREA: GC LATITUDE:	WORKOVER	
	BLOCK: 608 LONGITUDE:	COMPLETION	
	BLOCK. 608 HONGIIODE.	HELICOPTER MOTOR VESSEL	
-	PLATFORM: A(TLP MARCO POL	PIPELINE SEGMENT NO.	
ο.	RIG NAME:	OTHER	
б.	ACTIVITY: EXPLORATION(POE)	8. CAUSE:	
	X DEVELOPMENT/PRODUCTION	EQUIPMENT FAILURE	
_	(DOCD/POD)	HUMAN ERROR	
7.	TYPE:	EXTERNAL DAMAGE	
	HISTORIC INJURY	SLIP/TRIP/FALL	
	x REQUIRED EVACUATION 2	WEATHER RELATED	
	LTA (1-3 days)	LEAK	
	x LTA (>3 days 2	UPSET H2O TREATING	
	☐ RW/JT (1-3 days)	OVERBOARD DRILLING FLUID	
	RW/JT (>3 days)	OTHER	
	Other Injury	9. WATER DEPTH: <b>4300</b> FT.	
	FATALITY	9. WAIER DEPIH: 4300 FI.	
	POLLUTION	10. DISTANCE FROM SHORE: 144 MI.	
	X FIRE	10. DISTANCE FROM SHORE: 144 MI.	
	EXPLOSION	11 MANUE DIDERGETON.	
	LWC   HISTORIC BLOWOUT	11. WIND DIRECTION:	
	LWC   HISTORIC BLOWOUT UNDERGROUND	SPEED: M.P.H.	
	<b>─</b>		
	SURFACE DEVERTER	12. CURRENT DIRECTION:	
	SURFACE EQUIPMENT FAILURE OR PROCEDURES	SPEED: M.P.H.	
	COLLISION   HISTORIC   >\$25K   <=\$25K	13. SEA STATE: FT.	
		13. SEA STATE: FT.	

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#### 17. INVESTIGATION FINDINGS:

At approximately 1715 hours on July 22, 2016, an incident occurred on the Marco Polo Tension Leg Platform (TLP)at Green Canyon 608-A (GC 608A), lease number OCS-G 18402. The operator on record is Anadarko Petroleum Corporation.

Prior to bringing on the subsea gas well GC 562 #4, mechanics completed the process of re-configuring the Flash Gas Compressor (FGC)CBA-5020-C. After loading the FGC-C compressor, FGC CBA-5020-A shut-in on the Level Safety High (LSH) in the 2nd stage suction scrubber (MBF-1190A). The mechanics decided to re-configure FGC-A at that time. The re-configuring process includes opening Kinney valves, which are bleed valves, to de-pressurize the cylinders for maintenance. It was during this bleeding process that a large volume of natural gas was in the area surrounding the compressor, and a fire ignited. The likely ignition source was the turbocharger of the CAT engine that services the FGC-A.

Note: Normal operating temperature of the turbocharger is approximately 1000° F. After several Temperature Safety Elements (TSE) in the area activated, the fire alarm sounded, the platform shut-in, personnel mustered to their station, and the fire teams were deployed. The fire was extinguished at approximately 1735 hours. Two mechanics in the area of the fire were injured with 1st and 2nd degree burns to the face, neck, and hands. The facility medic attended to and evaluated the injured personnel. A Search and Rescue Service (SARS) helicopter arrived at the facility at approximately 1915 hours and transported the injured personnel to the Baton Rouge General Burn Unit.

#### 18. LIST THE PROBABLE CAUSE(S) OF ACCIDENT:

Personnel began bleeding down the compressor cylinders within 1 minute after the compressor shut-in for LSH on the 2nd stage suction scrubber. This did not give the compressor nor the turbocharger (which then had approximately 1000° F on it) ample time to cool down. Also, at least one of the Kinney valves was blowing gas almost directly on the area surrounding the turbocharger.

#### 19. LIST THE CONTRIBUTING CAUSE(S) OF ACCIDENT:

Personnel did not follow company policy by performing a Permit to Work (PTW) nor a Job Safety Analysis (JSA). The time period to perform these two functions might have given the compressor and equipment ample time to cool down.

#### 20. LIST THE ADDITIONAL INFORMATION:

Daily Production at the time of incident: 23,000 bopd (barrel oil per day) and 16 mmcfd (million cubic feet per day). POB (personnel on board) at time of incident was 42.

#### 21. PROPERTY DAMAGED:

NATURE OF DAMAGE:

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Walkway adjacent to compressor, wiring, scorched piping, insulation. (See pictures by the fire. Wiring on and around taken of the damage.)

Walkway adjacent to compressor was damaged compressor was burnt. and piping was scorched.

Less than \$100,000

ESTIMATED AMOUNT (TOTAL):

22. RECOMMENDATIONS TO PREVENT RECURRANCE NARRATIVE:

The Houma District has no recommendations for the Office of Incident Investigations.

- 23. POSSIBLE OCS VIOLATIONS RELATED TO ACCIDENT: YES
- 24. SPECIFY VIOLATIONS DIRECTLY OR INDIRECTLY CONTRIBUTING. NARRATIVE:

G-110: Does the lessee perform all operations in a safe and workmanlike manner and provide for the preservation and conservation of property and the environment? Fire and injuries occurred to two operators following the bleeding down of flash gas compressor CBA-5020A #5 cylinder on 1st stage suction.

Note- No JSA was performed prior to operations.

25. DATE OF ONSITE INVESTIGATION:

23-JUL-2016

26. ONSITE TEAM MEMBERS:

Terry Hollier / Keith Barrios /

29. ACCIDENT INVESTIGATION PANEL FORMED:

OCS REPORT:

30. DISTRICT SUPERVISOR:

Bryan A. Domangue

27. OPERATOR REPORT ON FILE: NO

APPROVED

21-DEC-2016 DATE:

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## FIRE/EXPLOSION ATTACHMENT

1.	SOURCE OF	IGNITION:	Turbochargers	on the	Con	pressor	Engine
		_	_				
2.	TYPE OF FU	JEL: <u>x</u>	GAS				
			OIL				
			DIESEL				
			CONDENSATE				
			HYDRAULIC				
			OTHER				
3.	FUEL SOURC	CE: <b>Gas f</b> :	rom Compressor	Cylind	er		
4.			ACTIONS TAKEN			ENT ? <b>N</b> O	0
5.	TYPE OF F	IREFIGHTING	G EQUIPMENT UTI	LIZED:	x	HANDHEL	D
					x	WHEELED	UNIT
						FIXED C	HEMICAL
					x	FIXED WA	ATER
						NONE	
						OTHER	

# INJURY/FATALITY/WITNESS ATTACHMENT

x

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# INJURY/FATALITY/WITNESS ATTACHMENT

x OPERATOR REPRESENTATI CONTRACTOR REPRESENTA OTHER	
NAME: HOME ADDRESS: CITY: WORK PHONE: EMPLOYED BY: Anadarko	STATE:  TOTAL OFFSHORE EXPERIENCE: YEA  Petroleum Corporation / 00981
BUSINESS ADDRESS:  CITY:  ZIP CODE:	TX
X OPERATOR REPRESENTATION CONTRACTOR REPRESENTA OTHER  NAME: HOME ADDRESS: CITY: WORK PHONE: EMPLOYED BY: Anadarko BUSINESS ADDRESS:	TIVE FATALITY
CITY: ZIP CODE:	TX

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