

U.S. Department of the Interior Minerals Management Service Gulf of Mexico OCS Region

Notice No. 059

March 11, 1977

**OCS Operations Safety Alert** 

Compressor Explosion

An explosion recently occurred on an offshore compressor platform.

A production platform which had been shut-in for repairs was being opened up to a compressor platform when a rupture disc blew out of a suction scrubber on the compressor platform. It is believed the wells were either opened up too quickly or an accumulation of liquid caused a gas surge which ruptured the disc. One compressor shut-down but a second compressor continued to run. It sucked air through the rupture disc opening into the compressor cylinder where the air-gas mixture exploded. Extensive damage to the compressor resulted but there were no injuries to personnel and no fire or pollution.

To prevent a recurrence of this accident the operator is taking the following action:

- 1. Installing a fuel shut-off valve to be activated by the low pressure suction signal rather than grounding the magneto as the system was originally designed.
- 2. Replacing the rupture disc with pilot operated relief valves.
- 3. Isolating any pressure vessels that are out of service for any reason as soon as possible.

[signed] D.W. Solanas

Oil and Gas Supervisor

Field Operations

Gulf of Mexico Area

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